



Advanced Mixed Waste Treatment Project

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*Idaho Treatment Group manages and operates the
Advanced Mixed Waste Treatment Project
at the U.S. Department of Energy's Idaho Operations site*

Workers at AMWTP focus on the safe and compliant retrieval, characterization, treatment and shipment of legacy stored, contact-handled transuranic waste, estimated at 65,000 cubic meters, and mixed low-level waste for permanent disposal at sites outside of Idaho and to support the receipt and processing of transuranic waste from other DOE sites for shipment to the Department's Waste Isolation Pilot Plant (WIPP).



A shipment of transuranic waste from Los Alamos National Laboratory arrives at DOE's Idaho site for treatment on Nov. 18, 2013. This was the first shipment made to AMWTP using the 10-160B shipping cask. AMWTP ultimately received 10 shipments of LANL waste, the last arriving on April 10, 2014.

- DOE's premier and most versatile facility for treating contact-handled transuranic waste and mixed low-level wastes
- Safe and compliant production where employees have worked more than 3.1 million hours under ITG – more than 10 years worked on the project – without a lost time injury
- To date, more than 53,000 cubic meters of transuranic and mixed low-level waste have been shipped from Idaho to WIPP and federal and private disposal sites
- Currently storing certified waste shipments on site pending reopening of WIPP

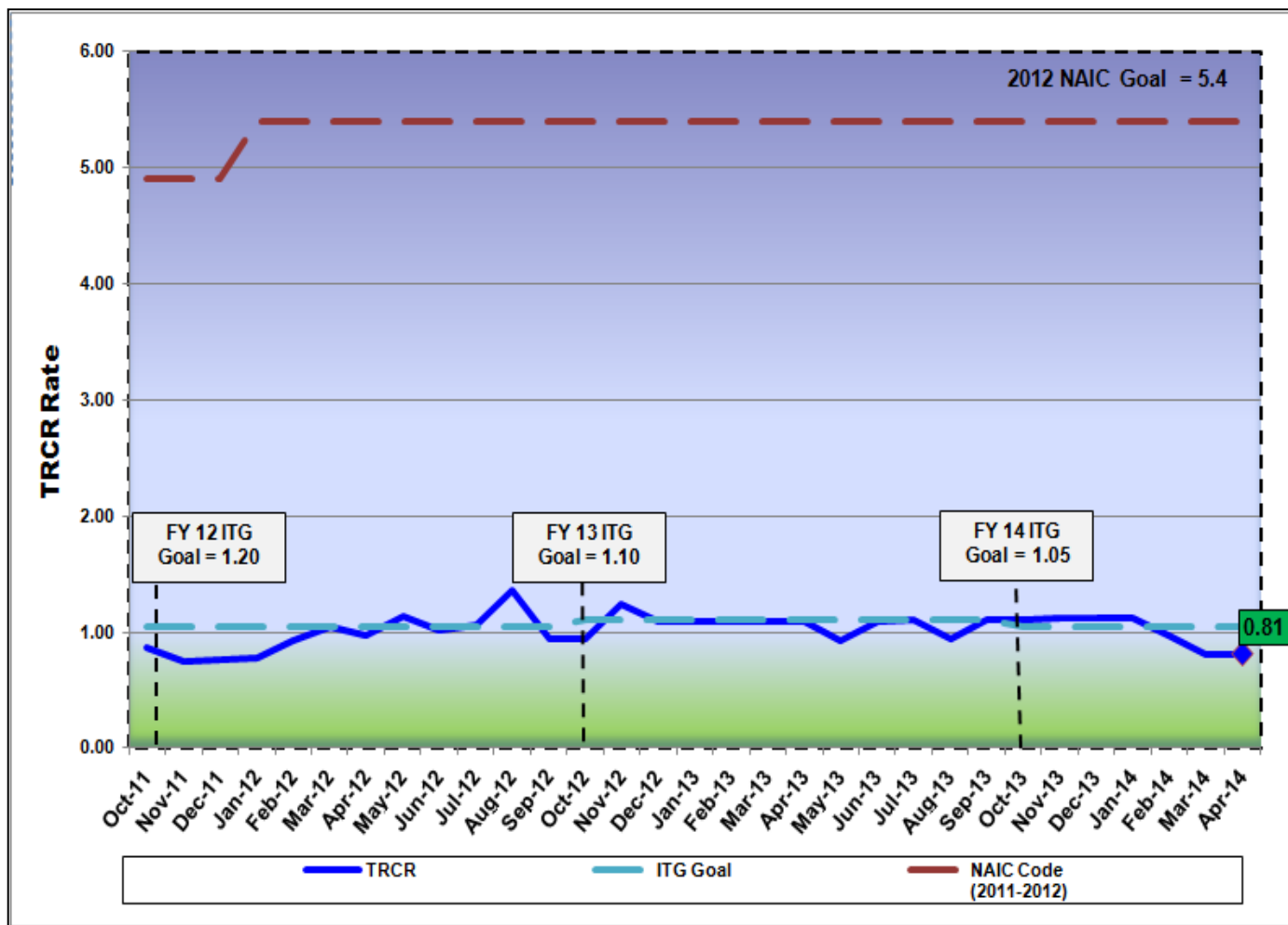


Innovation is a hallmark of AMWTP's safe, productive operations. Top photos show employees retrieving degraded wooden box using employee developed box retrieval tool. The box is then overpacked into an innovative soft-sided overpack that is significantly less expensive, but equally effective as former metal overpack boxes. Below, AMWTP employees practice removal of a TRUPACT III outer cover, in order to develop a new way to unload the TRUPACT III without taking it off its transportation trailer.

Safety Performance

A Decade of Success – Lost Time Injuries

- AMWTP last Lost Time Injury: December 7, 2003
- AMWTP Cumulative Hours: Over 15 Million
- ITG Million and Beyond Hours Without a Lost Time Injury: Over 3 Million



Supporting Idaho Small Business

- ITG Procurement actively researches and seeks small businesses to provide competitively priced services
- Work is coordinated with other Idaho site contractors
- Through second quarter FY14 have spent 75 percent of discretionary dollars, nearly \$7 million



Recent ITG small business contracts have included support for macroencapsulation shipping of mixed low-level waste, and bus service for Idaho Falls-based site employees.



10/01/2013 – 03/23/2014 (FY-14 SB Goals to date)

Reported	Goal%	Actual (percent)	Actual (dollars)
Large	N/A	23.1%	\$2,038,062
Small	57.1%	78.2%	\$6,894,204
SDB	15.0%	15.7%	\$1,381,689
Woman-owned	12.0%	12.9%	\$1,138,339
HubZone	3.0%	6.8%	\$598,177
SDVOB	3.0%	5.3%	\$467,054
Veteran	3.0%	5.9%	\$521,317

AMWTP Challenges

- Multiple types and sizes of containers; boxes, bins, drums
- Severely degraded containers
- Prohibited items: pressurized cylinders; liquids; sealed internal containers; excessive decay heat; excessive fissile content; excessive plutonium equivalent curie content
- Pyrophorics
- PCBs
- Remote-Handled components



Treatment Capabilities



Soils, sludges, and debris waste:

- Prohibited item removal
- Liquid absorption
- Repackaging
- Venting

For debris waste:

- Supercompaction

New Improvement Initiatives

- Treatment Facility Unoverpacking Project
- Cargos Retrieval
- Offsite Waste
- Band Saw Size Reduction

Treatment Facility Unoverpacking Project



Band Saw size reduction



LANL waste arriving at AMWTP

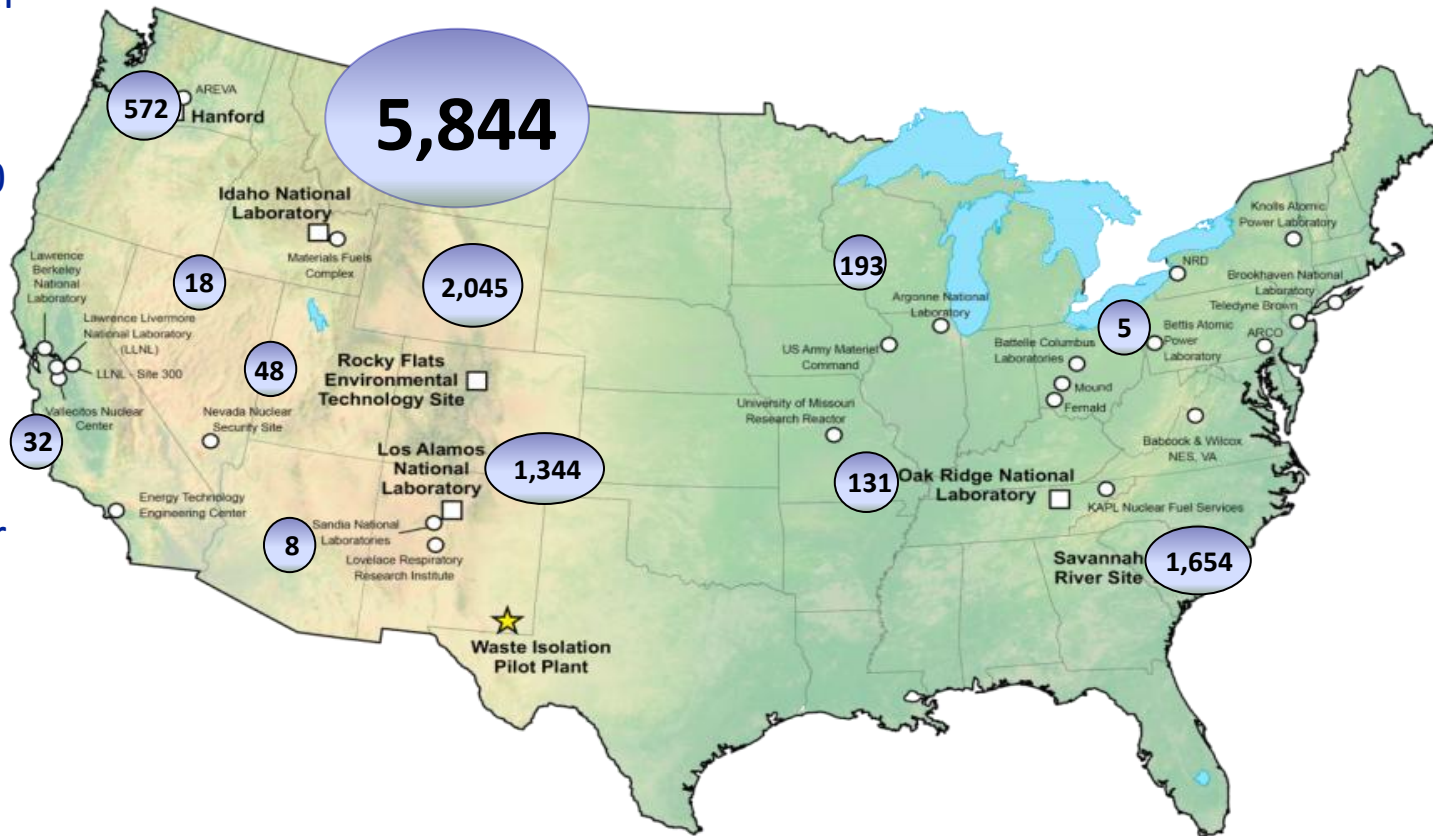


Cargo container retrieval mock-up



The Prime Shipper To WIPP

- DOE's primary shipper to WIPP
- DOE Record of Decision allows 8,700 cubic meters to be shipped to AMWTP from other complex sites
- To date AMWTP has received, validated or treated and shipped ~700 cubic meters from 15 other sites
- An essential DOE asset for processing contact-handled transuranic waste and mixed low-level wastes



Transuranic waste shipments from DOE sites to WIPP as of Feb. 11, 2014. Total number of shipments to WIPP is 11,894.

Fulfilling DOE's Mission

- A strong, sustained, safety culture
- Talented workforce that understands safe and compliant operations
- Delivering DOE its lowest treatment cost for contact-handled transuranic waste
- WIPP's most prolific provider of contact handled transuranic waste
- AMWTP: A regional transuranic waste processing facility for DOE

